

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 16.02.26	Job No.: ENG7105FEB	ADR Yes/No: Y	ADR Date: 15.12.11	ECN #: 16- 534
Product No.: D350-748		Created By: <i>[Signature]</i> CP	Approved By: <i>[Signature]</i>	
Product Name: Crosstubes		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DM	
Production Manager / Coord.	Y	MP / MF	
Purchasing Manager / Purchasing Coord.	N	LL / CL	
Production Engineering Coord.	Y	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / HS	
Marketing	Y	SL / WR	
Sales Support Manager	Y	CP	

Reason for Change:
Allow powder coating of D350-748-103/-203 crosstubes

Documents Affected:
DEO D350-748-143-A-1
DEO D350-748-243-A-1
ICA-D350-748 Rev. 3

DR 1061 REV. A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW		
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	CP	Rev. K	
7	Update Document Record (DR)	N			16/2/24 <i>[Signature]</i>
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		
12	Update Product Specification Files (Bluefiles)	Y	KJ		
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		16.02.29 <i>[Signature]</i>
14	Update Product Development Summary (STC applications)	N			16.02.29 <i>[Signature]</i>
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		16.02.29 <i>[Signature]</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			16.02.29 <i>[Signature]</i>
25					

Description / Action:

- DEO's allow D350-748-103/-203 stainless steel crosstubes now have the option to be powder coated white.
- This is a potential cost / lead time savings for production.
- There is no benefit to the customer with this change.
- IPP will need to address option to powder coat white or prime/paint for other colors
- ICA-D350-748 Rev. 3 gives instructions on how to properly refinish -103/-203 crosstubes to ensure proper paint adhesion
- All existing customers with D350-748-103/-203 crosstubes need to receive a copy of this ICA.

B142154 MLS

ECN Verified & Complete: _____ Date: _____